
General Introduction	1-40
Chapter 1: Synthesis & Characterization	41-84
1a) PW₁₂ as well as PW₁₁ Anchored to MCM-41 (PW₁₂/MCM-41 and PW₁₁/MCM-41)	44-48
Experimental	
➤ Materials	
➤ Synthesis of monolacunary phosphotungstate, PW ₁₁	
➤ Synthesis of the support (MCM-41)	
Synthesis of the catalysts	
➤ Synthesis of PW ₁₂ /MCM-41 and PW ₁₁ /MCM-41	
Results and Discussion	
Characterization of PW₁₁	49-51
➤ Elemental Analysis	
➤ Thermal Analysis	
➤ Fourier Transform Infrared Spectroscopy	
➤ Raman Spectroscopy	
➤ ³¹ P MAS- NMR studies	
Characterization of PW₁₁/MCM-41	52-63
➤ Leaching Test	
➤ BET surface area	
➤ Elemental analysis	
➤ Thermal Analysis	
➤ Fourier Transform Infrared Spectroscopy	
➤ Raman Spectroscopy	
➤ MAS- NMR Spectroscopy (³¹ P and ²⁹ Si)	
➤ X-ray Diffraction	
➤ Scanning Electron Microscopy	
➤ Transmission Electron Microscopy	
➤ Acidity measurements	
1b) PW₁₂ as well as PW₁₁ Anchored to MCM-48 (PW₁₂ /MCM-48 and PW₁₁/MCM-48)	66-81
Experimental	
➤ Materials	
➤ Synthesis of the support (MCM-48)	
Synthesis of the catalysts	
➤ Synthesis of PW ₁₂ /MCM-48 and PW ₁₁ /MCM-48	
Results and Discussion	
Characterization of PW₁₂/MCM-48 and PW₁₁/MCM-48	
➤ Leaching Test	

➤ BET surface area	
➤ Elemental analysis	
➤ Thermal Analysis	
➤ Fourier Transform Infrared Spectroscopy	
➤ Raman Spectroscopy	
➤ MAS- NMR Spectroscopy (^{31}P and ^{29}Si)	
➤ X-ray diffraction	
➤ Scanning Electron Microscopy	
➤ Transmission Electron Microscopy	
➤ Acidity measurements	
Conclusion	82
References	83-84
Chapter 2. Acid Catalysis	
Chapter 2A. Biodiesel Synthesis via Esterification of Oleic acid and Transesterification of Soybean oil.	86-141
Introduction	89-98
Experimental	99-100
➤ Materials	
➤ Catalytic reaction	
Results and Discussion	
2A (I) Esterification of oleic acid and transesterification of oils over $\text{PW}_{11}/\text{MCM-41}$.	101-116
➤ Reaction optimization and Kinetic study for esterification of oleic acid	
➤ Reaction optimization for Transesterification of Soybean oil	
➤ Reaction optimization for Transesterification of waste cooking oil	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	
2A (II) Esterification of oleic acid and transesterification of oils over $\text{PW}_{12}/\text{MCM-48}$ and $\text{PW}_{11}/\text{MCM-48}$.	117-131
➤ Reaction optimization and Kinetic study for esterification of oleic acid	
➤ Reaction optimization for Transesterification of Soybean oil	
➤ Reaction optimization for Transesterification of waste cooking oil	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	

➤ Characterization of biodiesel derived from transesterification of oils	131-132
➤ Properties of biodiesel produced	133
➤ Scale up experiments and possible industrial scheme for biodiesel production	134-135
Conclusion	136
References	137-141
Chapter 2B. Esterification of Glycerol and Benzyl alcohol	142-192
Introduction	146-151
Experimental	152
➤ Materials	
➤ Catalytic reaction	
Results and Discussion	
2B (I) Esterification of glycerol and benzyl alcohol over $PW_{12}/MCM-41$ and $PW_{11}/MCM-41$	153-167
➤ Reaction optimization and Kinetic study for esterification of glycerol	
➤ Reaction optimization and Kinetic study for esterification of benzyl alcohol	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	
2B (II) Esterification of glycerol and benzyl alcohol over $PW_{12}/MCM-48$ and $PW_{11}/MCM-48$	168-182
➤ Reaction optimization and Kinetic study for esterification of glycerol	
➤ Reaction optimization and Kinetic study for esterification of benzyl alcohol	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	
➤ Substrate scope for different alcohols	
Proposed mechanism for esterification reactions	183-184
Comparison of active species and supports for acid catalysed reactions	184-188
Conclusion	189
References	190-192

Chapter 3. Oxidation Catalysis	194-241
Chapter 3A. Oxidation of Alcohols	198-202
Introduction	202-203
Experimental	
➤ Materials	
➤ Catalytic reaction	
Results and Discussion	
3A (I) Oxidation of glycerol and benzyl alcohol over PW ₁₂ /MCM-41 and PW ₁₁ /MCM-41.	203-220
➤ Reaction optimization and Kinetic study for oxidation of glycerol with H ₂ O ₂	
➤ Reaction optimization and Kinetic study for oxidation of benzyl alcohol with H ₂ O ₂	
➤ Reaction optimization for oxidation of benzyl alcohol with O ₂	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	
3A (II) Oxidation of glycerol and benzyl alcohol over PW ₁₂ /MCM-48 and PW ₁₁ /MCM-48.	221-236
➤ Reaction optimization and Kinetic study for oxidation of glycerol with H ₂ O ₂	
➤ Reaction optimization and Kinetic study for oxidation of benzyl alcohol with H ₂ O ₂	
➤ Reaction optimization for oxidation of benzyl alcohol with O ₂	
➤ Control experiments and Heterogeneity tests	
➤ Recycling and regeneration of catalysts	
➤ Substrate scope for oxidation of different alcohols	
Proposed reaction mechanism for oxidation of alcohols	237-238
Conclusions	238
References	239-241
Chapter 3B. Oxidation of Alkene	242-273
Introduction	244-245
Experimental	246
➤ Materials	
➤ Catalytic reaction	
Results and Discussion	
3B (I) Oxidation of styrene over PW ₁₂ /MCM-41 and PW ₁₁ /MCM-41.	246-255
➤ Reaction optimization and Kinetic study for oxidation of styrene with H ₂ O ₂	

➤ Reaction optimization for oxidation of styrene with O ₂	
3B (II) Oxidation of styrene over PW ₁₂ /MCM-48 and PW ₁₁ /MCM-48.	256-266
➤ Reaction optimization and Kinetic study for oxidation of styrene with H ₂ O ₂	
➤ Reaction optimization for oxidation of styrene with O ₂	
➤ Control experiments and Heterogeneity test	
➤ Recycling and regeneration of catalysts	
➤ Substrate scope for oxidation of different alkenes	
Proposed reaction mechanism for oxidation of styrene	266-267
Comparison of active species and supports for oxidation	268-270
Conclusion	271
References	272-273
Chapter 4. Oxidative Esterification	274-297
Introduction	276-278
Experimental	278
➤ Materials	
➤ Catalytic reaction	
Results and Discussion	
(I) Oxidative esterification of benzaldehyde over PW ₁₂ /MCM-41 and PW ₁₁ /MCM-41.	279-283
(II) Oxidative esterification of benzaldehyde over PW ₁₂ /MCM-48 and PW ₁₁ /MCM-48.	284-291
➤ Control experiments and Heterogeneity test	
➤ Recycling and regeneration of catalysts	
➤ Substrate scope with different alcohols	
➤ Substrate scope with different aldehydes	
Proposed reaction mechanism	292-293
Comparison of active species and supports for oxidative esterification	298-294
Conclusions	295
References	296-297
Main conclusions	298
Novelty of the work	299
Papers presented in International/ National Conference, Symposium	300
