

---

## **TABLE OF CONTENT**

---

<b>Sr. No.</b>	<b>Topic</b>	<b>Page No.</b>
	<b>List of Tables</b>	<b>v</b>
	<b>List of Figures</b>	<b>vii</b>
	<b>Chapter 1: Introduction</b>	
1.1	Introduction to Rebars	1
1.2	Manufacturing Process	3
1.3	Textile braiding	3
1.4	Aim of the study	4
	<b>Chapter 2: Literature Review</b>	
2.0	Introduction	6
2.1	Concepts of Braiding	7
2.1.1	Braiding Techniques	8
2.1.1.1	Bi-axial and tri-axial braid structures	8
2.1.1.2	Tubular, flat, square and solid braids	9
2.1.2	Characteristics of Braided Structures	11
2.2	Textile Composites	13
2.2.1	Different types of Textile Composites	13
2.2.1.1	Fibre-reinforced composites	14
2.2.1.2	Fabric-reinforced composites	15
2.2.1.3	Hybrid composites	16
2.2.1.4	Sandwich composites	16
2.2.2	Characteristics of Textile Composites	16
2.2.3	Reinforcement Material	17
2.2.3.1	Nylon fibre and its properties	17
2.2.3.2	Polypropylene fibre & its properties	18
2.2.3.3	Polyester fibre & its properties	20
2.2.3.4	Basalt fibre & its properties	21
2.2.3.5	Carbon fibre & its properties	22
2.2.3.6	Glass fibre & its properties	23
2.2.3.7	Aramid fibre & its properties	24
2.2.4	Matrix Material	25
2.2.4.1	Polyester (unsaturated)	26
2.2.4.2	Vinyl ester	26
2.2.4.3	Phenolic	26
2.2.4.4	Polyurethane	26
2.2.4.5	Epoxy and its characteristics	26
2.2.5	Braided Composites	27
2.3	Textile Products for Civil Engineering Application	28
2.4	Reinforcement Bars	31
2.4.1	Important Characteristics of Rebar	32

2.4.2	Pros and cons of steel rebar	33
2.4.3	Fibre Reinforcement Rebars	35
2.5	Comparison Between Steel Rebar and FRP Bars	36
2.6	Work Reported So Far	37
2.7	Research Gap and Objectives	44
<b>Chapter 3: Materials and Experimental Methods</b>		
3.0	Introduction	46
3.1	Machine Modification	47
3.2	Rope Preparation	50
3.2.1	Tri-axial Rope	51
3.2.2	Testing for Rope	53
3.2.3.1	Grams per linear meter test	53
3.2.3.2	Tensile testing for rope	54
3.3	Rod Preparation	55
3.3.1	Hand Lay Process	56
3.3.2	Testing for Rod	60
3.3.2.1	Grams per linear meter test	60
3.3.2.2	Fiber Volume Fraction (FVF) Analysis	61
3.3.2.3	ATR-FTIR Spectroscopy	61
3.3.2.4	Tensile testing for rod	62
3.3.2.5	Bond strength of FRP	63
3.3.2.6	Beam flexural strength	66
<b>Chapter 4: Results and Discussions</b>		
4.0	Introduction	69
4.1	Characterization	70
4.1.1	FTIR Spectroscopy for Resin	70
4.1.2	FTIR Spectroscopy for Hardener	70
4.2	Yarn Properties	71
4.3	Analysis of Braided Rope	72
4.3.1	Linear Density	72
4.3.2	Comparison of Tensile Properties: Between Layers	74
4.3.2.1	Polypropylene braided rope	74
4.3.2.2	Nylon braided rope	76
4.3.2.3	Basalt braided rope	77
4.3.2.4	PP + basalt braided rope	78
4.3.2.5	Nylon + basalt braided rope	80
4.3.3	Comparison of Tensile properties: within Layer	81
4.3.3.1	First layer	81
4.3.3.2	Second layer	82
4.3.3.3	Third layer	84
4.3.3.4	Fourth layer	85
4.3.3.5	Fifth layer	86
4.4	Fiber Volume Fraction Analysis	87

---

4.4.1	Polypropylene BCR	89
4.4.2	Nylon BC	90
4.4.3	Basalt BCR	91
4.4.4	Polypropylene & Basalt BCR	91
4.4.5	Nylon & Basalt BCR	92
4.5	Tensile Properties of BCR	93
4.5.1	Comparison Between Layer	93
4.5.1.1	Polypropylene BCR	93
4.5.1.2	Nylon BCR	96
4.5.1.3	Basalt BCR	98
4.5.1.4	PP + Basalt	100
4.5.1.5	Nylon + Basalt	101
4.5.2	Comparison within Layer	103
4.5.2.1	First layer	104
4.5.2.2	Second layer	105
4.5.2.3	Third layer	107
4.5.2.4	Fourth layer	109
4.5.2.5	Fifth layer	111
4.6	Bond Strength of BCR by Pull Out	113
4.6.1	Polypropylene BCR	113
4.6.2	Nylon BCR	114
4.6.3	Basalt BCR	115
4.6.4	PP + Basalt BCR	117
4.6.5	Nylon + basalt BCR	118
4.7	Flexural Strength of BCR	120
4.7.1	Polypropylene BCR	120
4.7.2	Nylon BCR	121
4.7.3	Basalt BCR	122
4.7.4	PP + Basalt BCR	123
4.7.5	Nylon + Basalt BCR	124
<b>Chapter 5: A Mathematical Model for Prediction of Tensile Behavior</b>		
5.0	Introduction	126
5.1	Mathematical Model	127
5.2	Curve Fitting	128
5.3	Types of Curve Fitting Method	128
5.4	Principle of Least Squares	129
5.5	Curve Optimization	130
5.6	Investigation of Strength Prediction Models for Braided Ropes Made from Different Materials	136
5.6.1	Curve Fitting Analysis for Tensile Strength of Braided Rope	136
5.6.1.1	Finding strength of nylon rope	136
5.6.2	Reverse Curve Fitting	139
5.6.2.1	Reversed Data Analysis	139

---

5.6.2.2 Methodology for Reversed Curve Fitting	139
5.6.2.3 Reverse Curve Fitting For Nylon	139
5.6.3 Comparative Analysis	141
5.6.3.1 Comparison of Nylon, Basalt & Polypropylene Rope	141
5.6.3.2 Comparison of Nylon, Basalt and Mix Rope	142
5.6.3.3 Comparison of Basalt, Polypropylene, and Mix Rope	144
5.6.4 Importance of Curve Fitting in Material Analysis	145
5.7 Challenges in Curve Fitting	146
5.8 Advanced Fiber-Reinforced Composites	146
5.8.1 Curve Fitting Analysis for Tensile Strength of Composite Rods	147
5.8.1.1 Nylon rod	147
5.8.2 Comparative Analysis for Composite Rods	149
5.8.2.1 Nylon, basalt, polypropylene rod	149
5.8.2.2 Nylon, basalt, nylon+basalt mix rod	151
5.8.2.3 Polypropylene, basalt, polypropylene+basalt mix rod	153
5.9 Artificial Neural Network (ANN)	155
5.9.1 Historical Background of Artificial Neural Network	155
5.9.2 Advantages of ANN	156
5.9.3 Application of Artificial Neural Network in Predicting Tensile Strength	157
5.9.3.1 Nylon Rope	159
5.9.3.2 Nylon Rod	160
<b>Chapter 6: Conclusions</b>	163
<b>Future Scope</b>	168
<b>References</b>	170
<b>Publications</b>	180
<b>Abbreviations</b>	181