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## 9. Vitae

The author was born on 6<sup>th</sup> March, 1986 at Nashik, Maharashtra, India. He obtained S.S.C from Swami Vivekanand Vidyalaya, Nashik. He received H.S.C, B.Sc. degree in chemistry and M.Sc. degree in Organic Chemistry from Department of Chemistry, L.V.H. Mahavidyalaya, Nashik (University of Pune) in 2008. He then joined Medicinal Chemistry Department at Zydus Research Centre, a division of Cadila Healthcare LTD. Ahmedabad, Gujarat, India. in March, 2010, where he is currently working as a Sr. Research Associate.

**Email:** [bhushan.dave@zyduscadila.com](mailto:bhushan.dave@zyduscadila.com)

[dave.bhushan@ymail.com](mailto:dave.bhushan@ymail.com)

### List of Publications

1. Rajesh H. Bahekar, Pradip A. Jadav, Amitgiri D. Goswami, Hardik A. Shah, **Bhushan N. Dave**, Darshan A. Joshi, Jignesh P. Pethani, Dipam Patel, Sameer Agarwal, Ranjit C. Desai. An Efficient and Scalable Synthesis of tert-Butyl (3aR,6aS)-5-Oxohexahydrocyclopenta[c]pyrrole-2(1H)-carboxylate: A Pharmacologically Important Intermediate *Org. Process Res. Dev.* 2017, 21, 266–272.

### List of Patent Publication

1. Desai Ranjit, Bahekar Rajesh, Goswami Amitgiri, **Dave Bhushan**, Shah Hardik. "Title: Process for the preparation of hexahydrocyclopenta[c]pyrrole-5(1H)-one and intermediates thereof." PCT Int. Appl. **IN201621027002**.